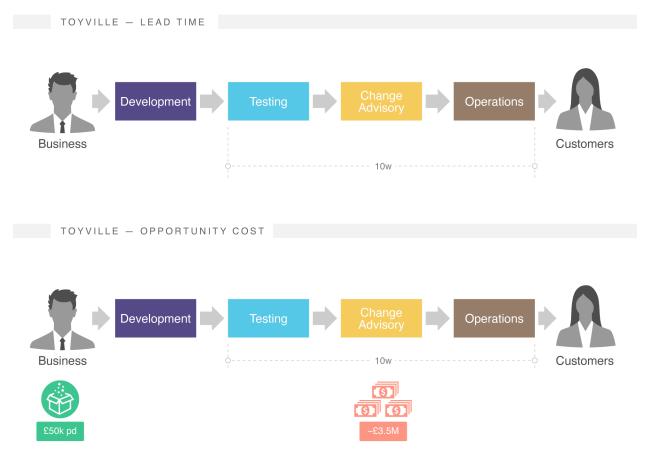
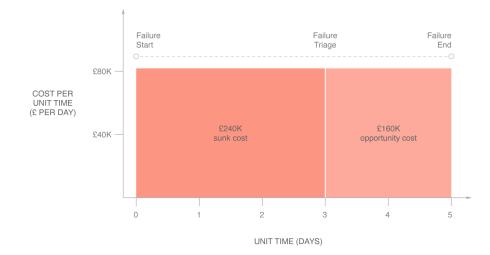
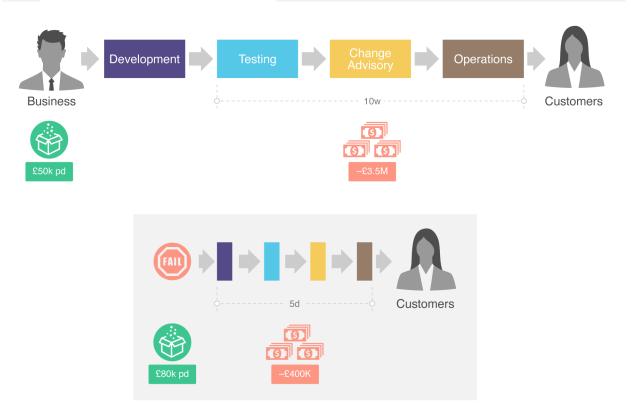
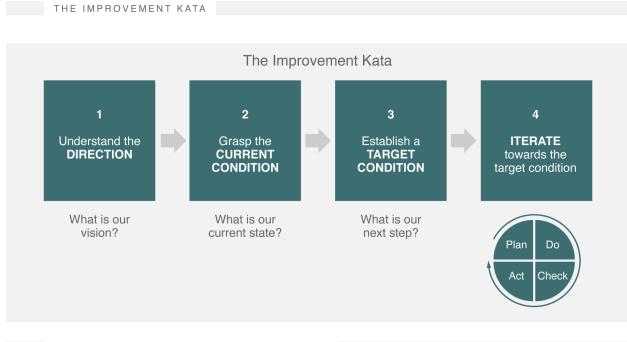
1. Adopting Continuous Delivery





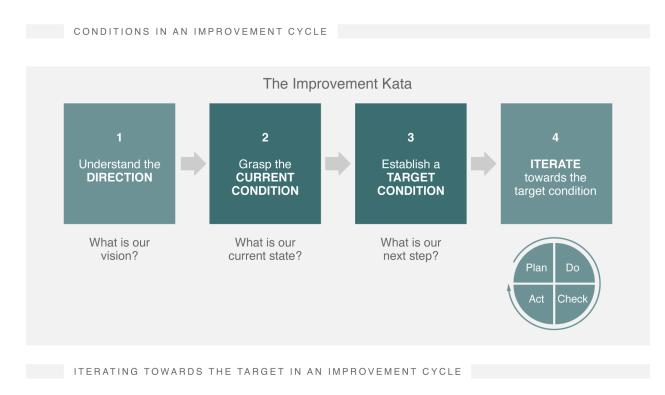
TOYVILLE - DUAL VALUE STREAMS



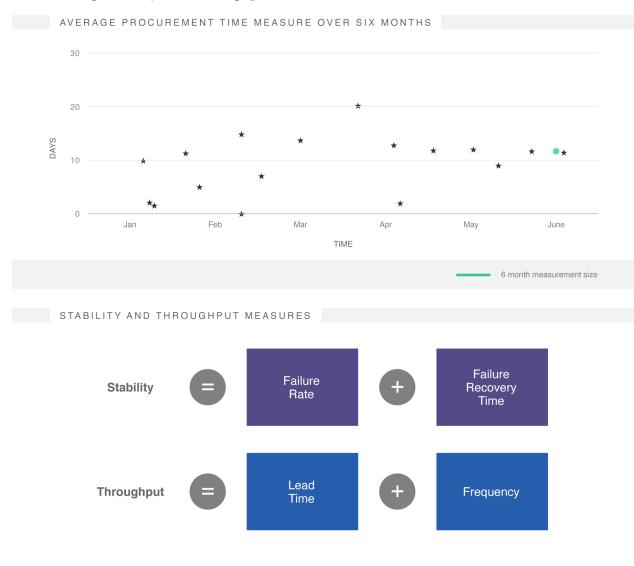


THE DIRECTION FOR AN IMPROVEMENT KATA







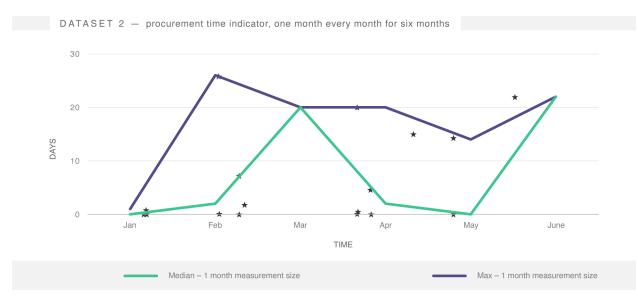


2. Measuring Stability and Throughput



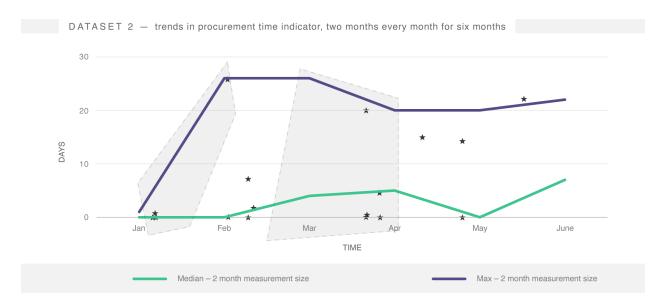
Median - 1 month measurement size



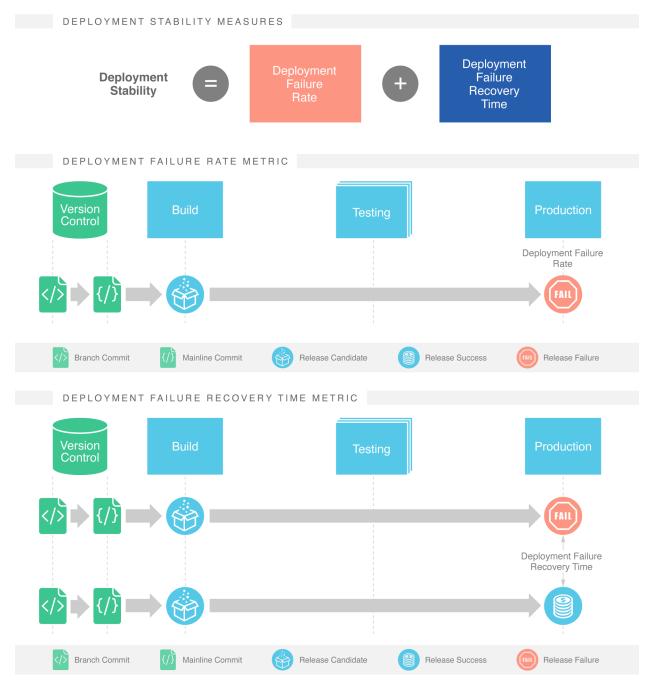


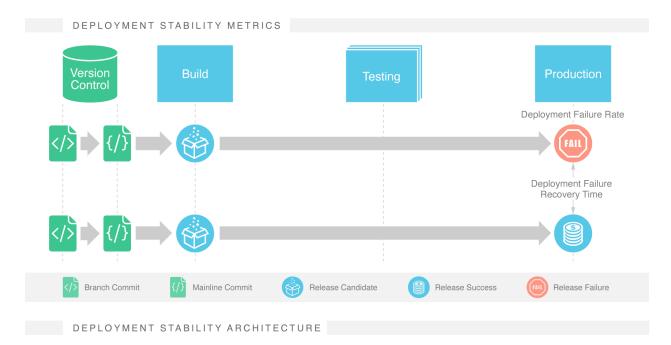
DATASET 2 - procurement time indicator, two months every month for six months

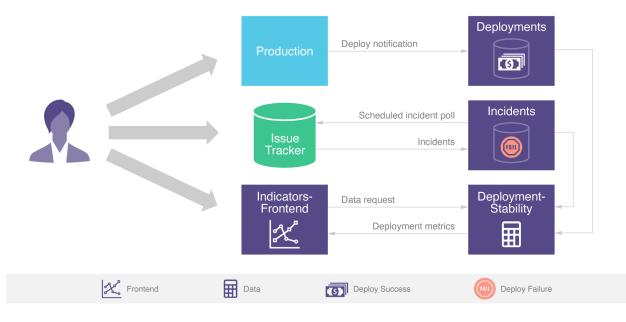




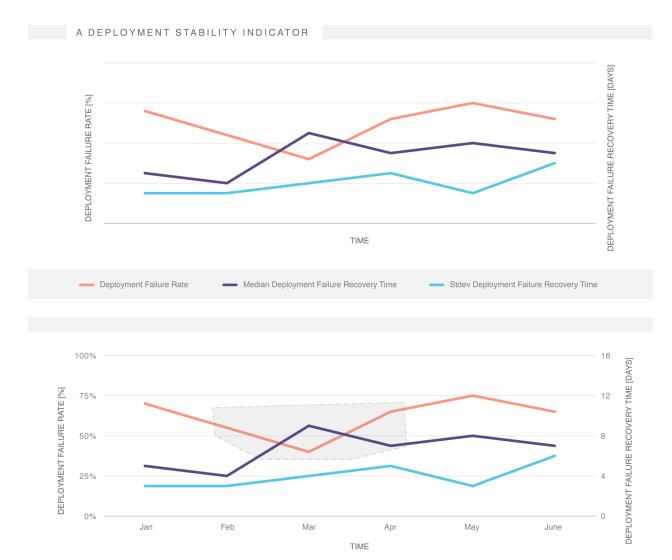
3. The Deployment Stability Indicator







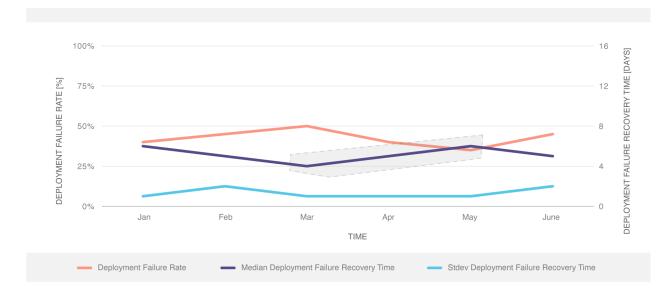
- Deployment Failure Rate

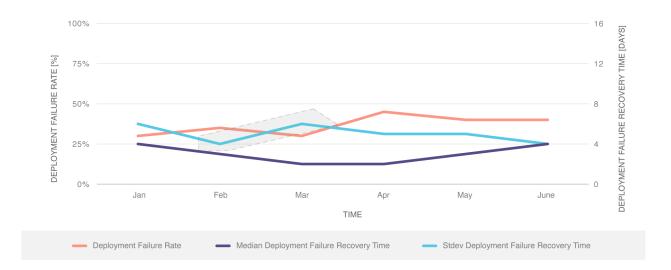


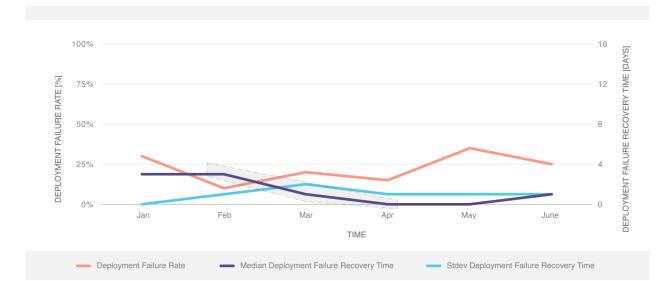
- Median Deployment Failure Recovery Time

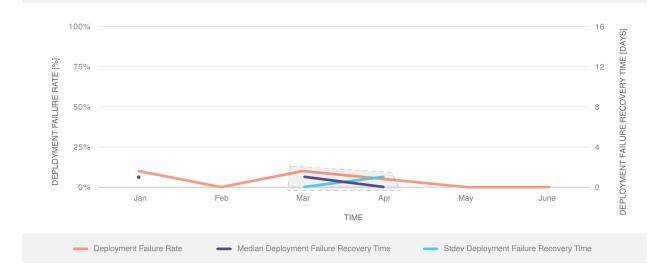
Stdev Deployment Failure Recovery Time



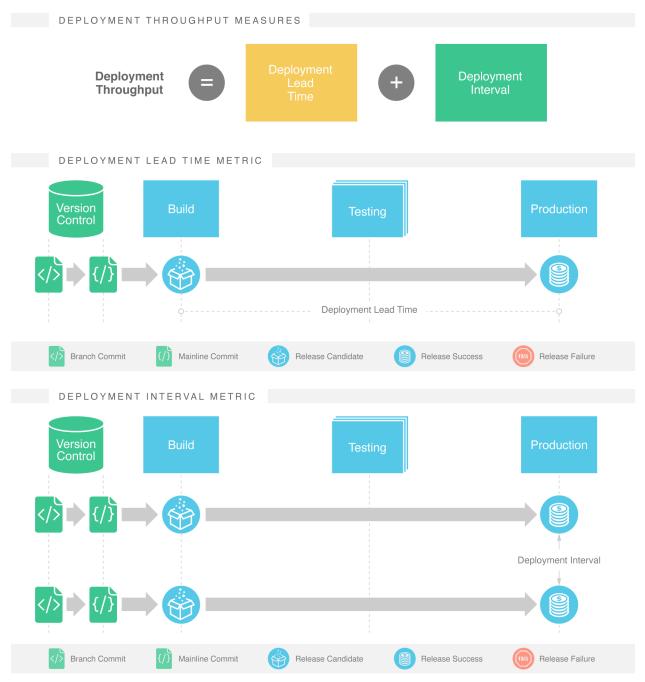


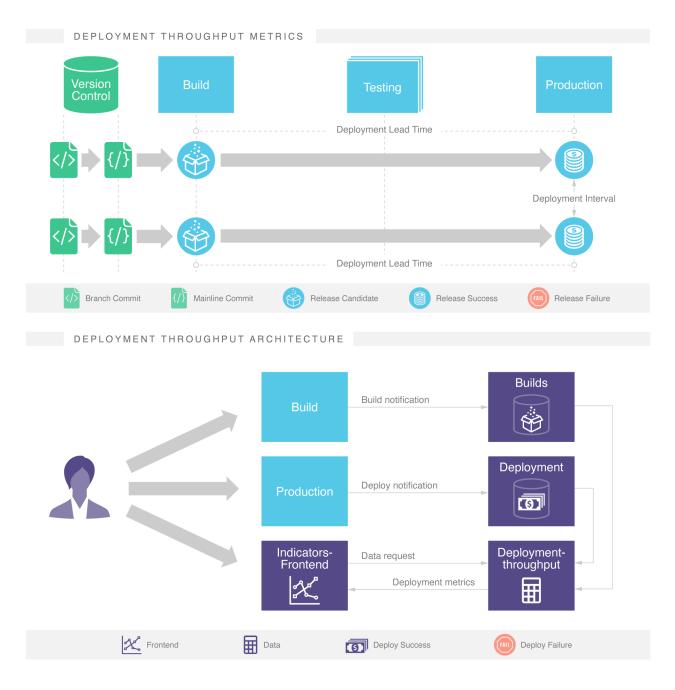






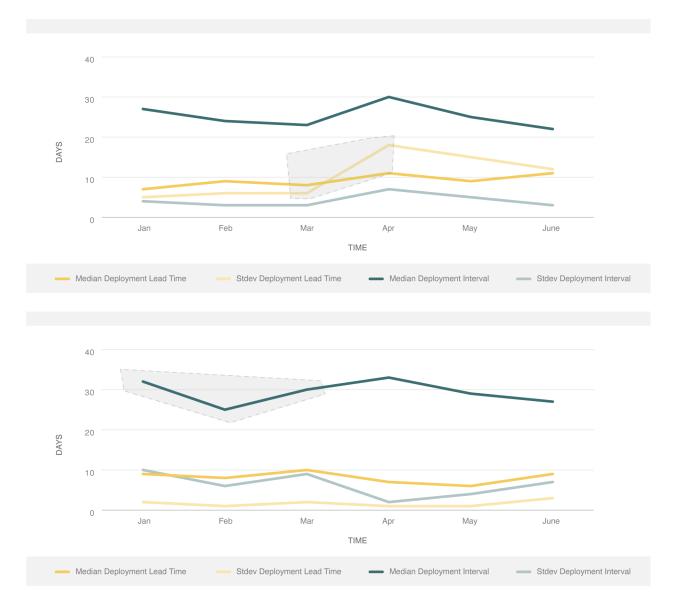
4. The Deployment Throughput Indicator



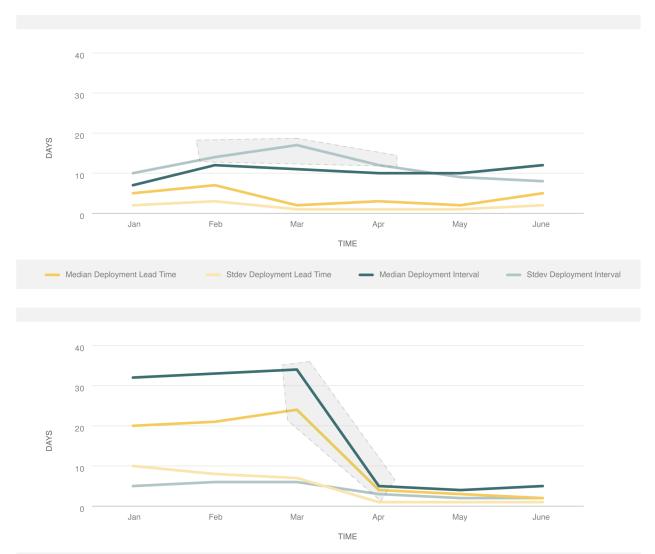




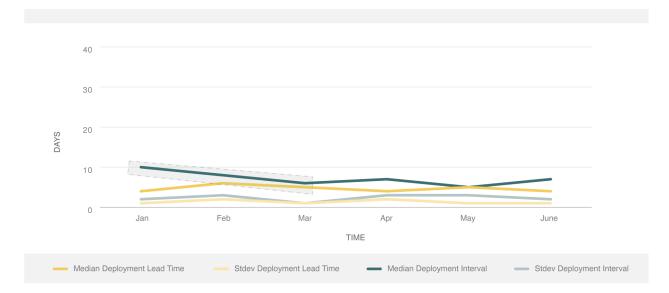




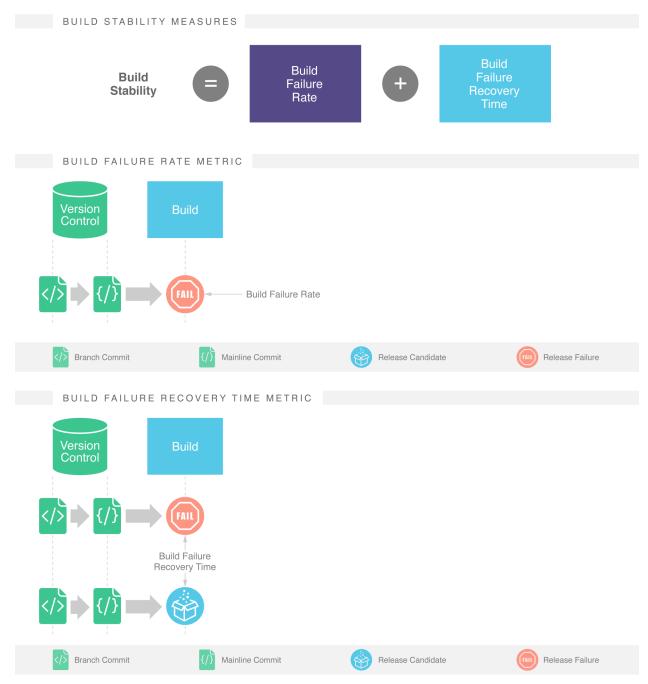


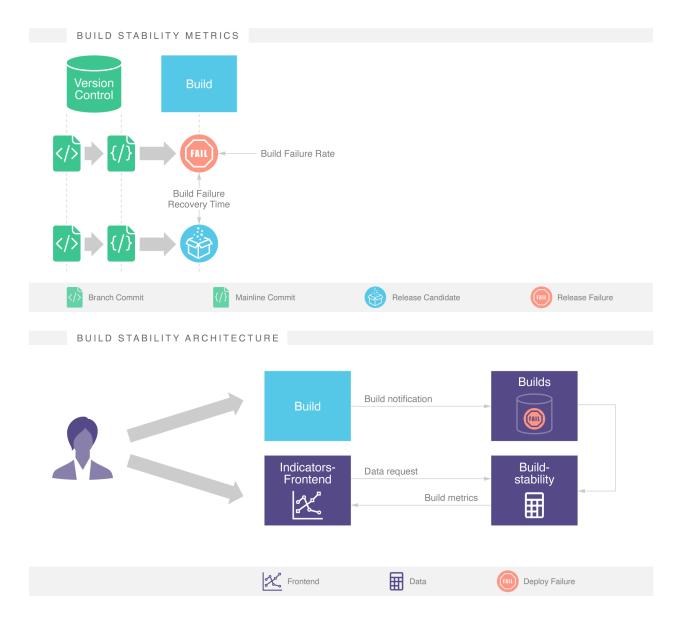






5. The Build Stability Indicator





25%

0%

Jan

- Build Failure Rate

Feb

Mar

- Median Build Failure Recovery Time



18

June

May

Stdev Build Failure Recovery Time

Apr

TIME

50%

25%

0%

Jan

- Build Failure Rate

Feb

Mar

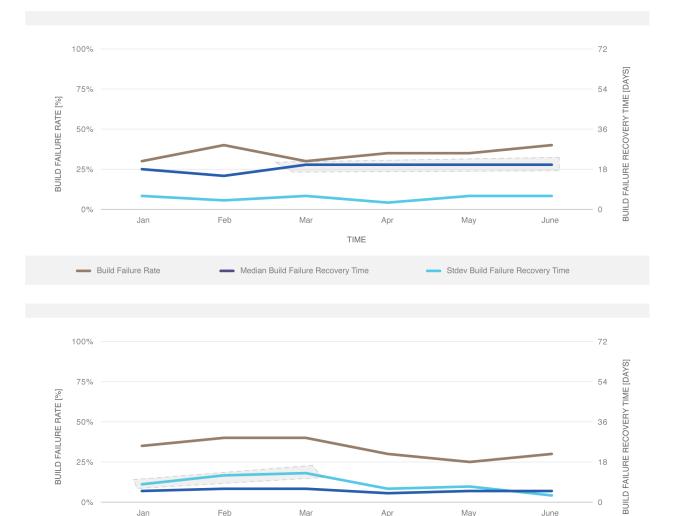
- Median Build Failure Recovery Time

Apr

TIME

May

Stdev Build Failure Recovery Time





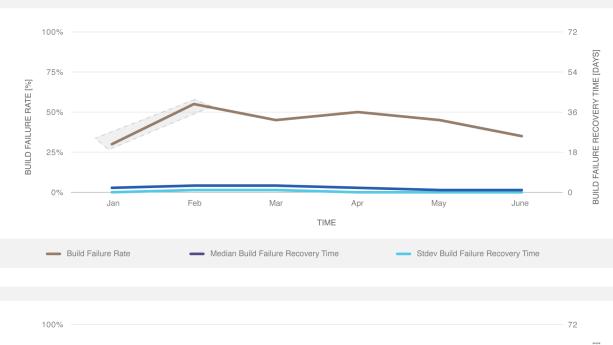
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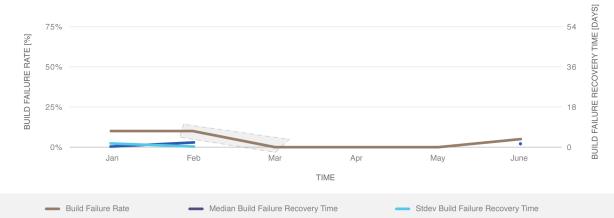
18

0

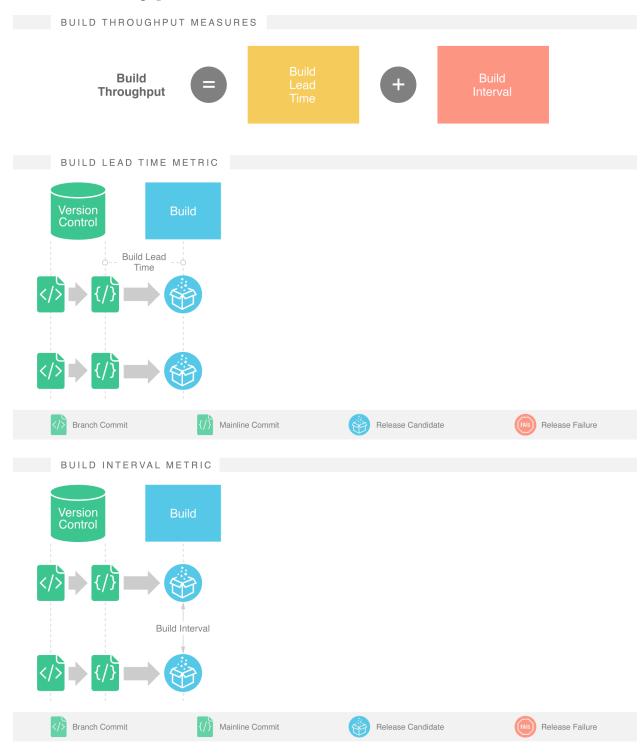
June

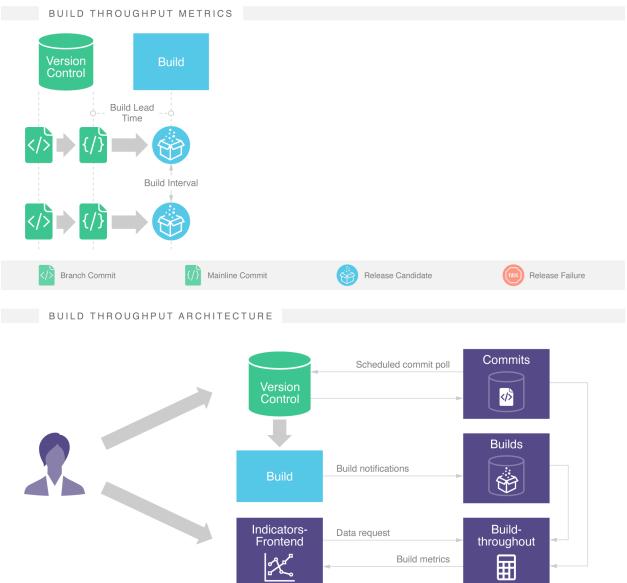






6. The Build Throughput Indicator





Mainline Commit

Data

K Frontend

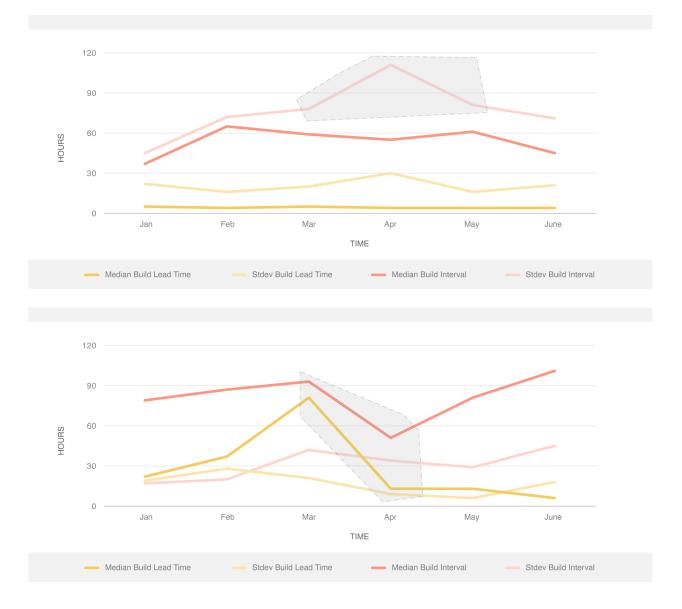
Release Candidate

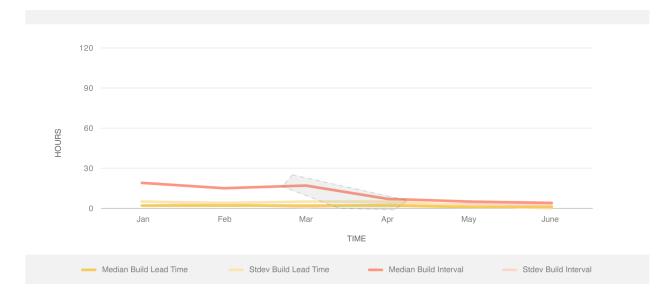












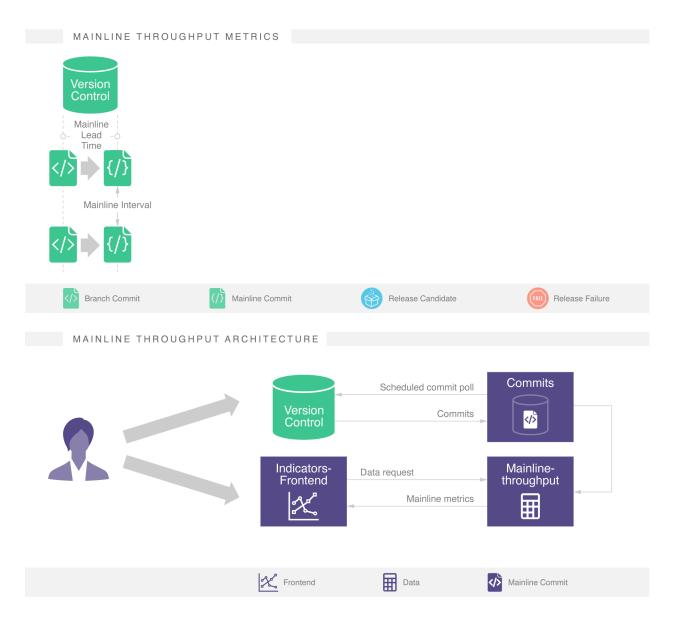
Branch Commit

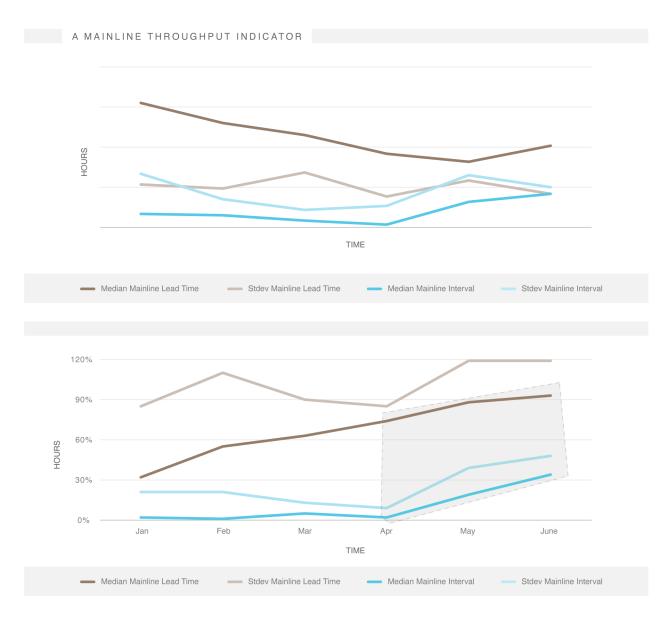
Mainline Commit

Release Candidate

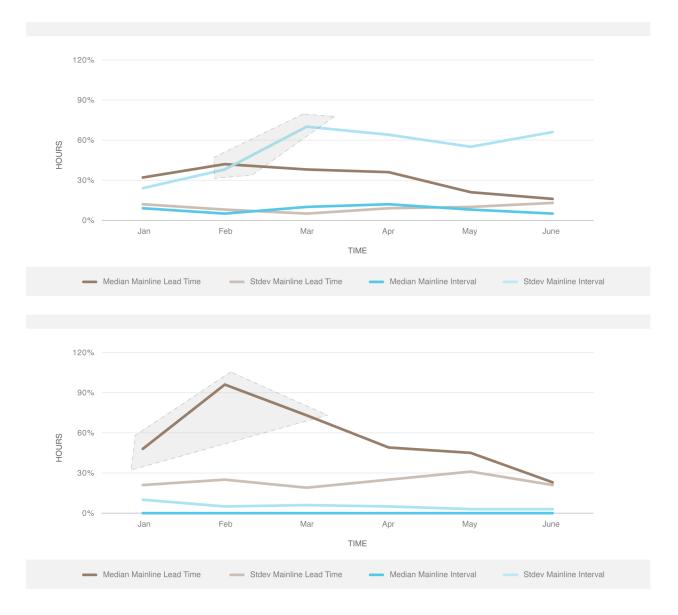
Release Failure

7. The Mainline Throughput Indicator MAINLINE THROUGHPUT MEASURES Mainline Mainline Mainline Lead Throughput Interval Time MAINLINE LEAD TIME METRIC Mainline Lead Time Branch Commit Mainline Commit Release Candidate Release Failure MAINLINE INTERVAL METRIC Version Control Mainline Interval

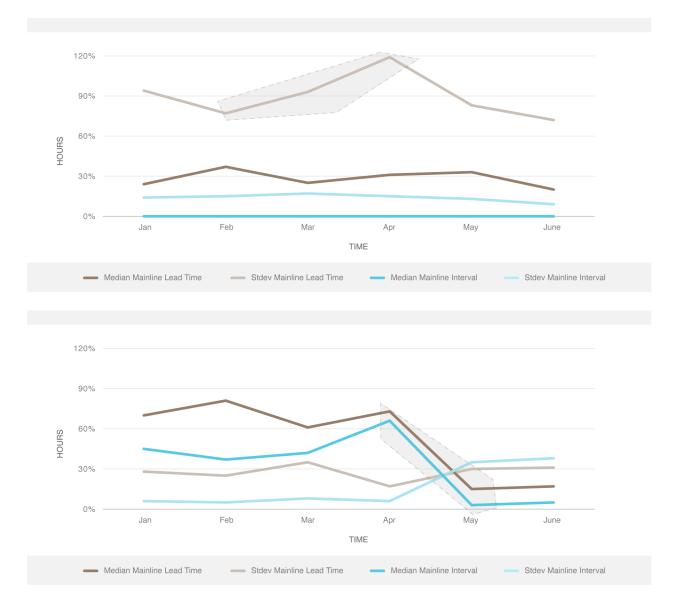


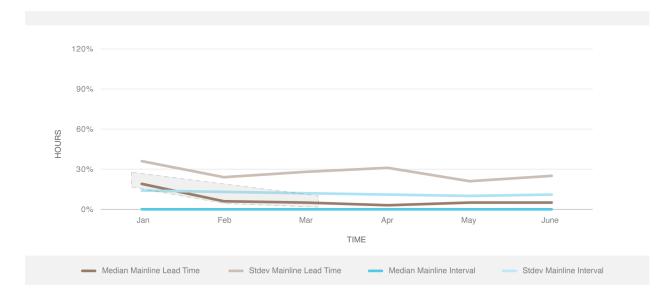




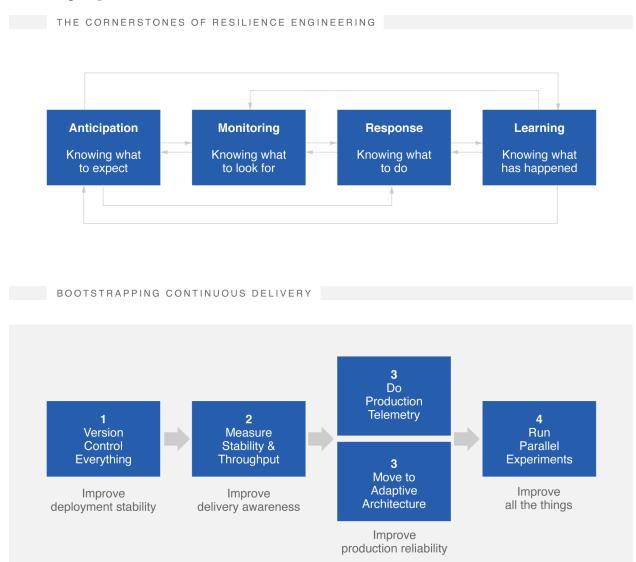






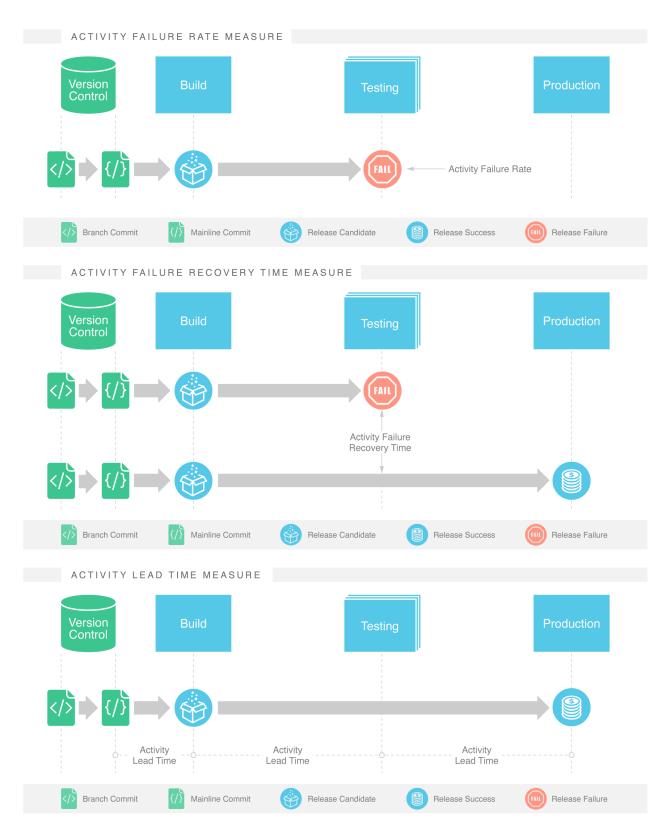


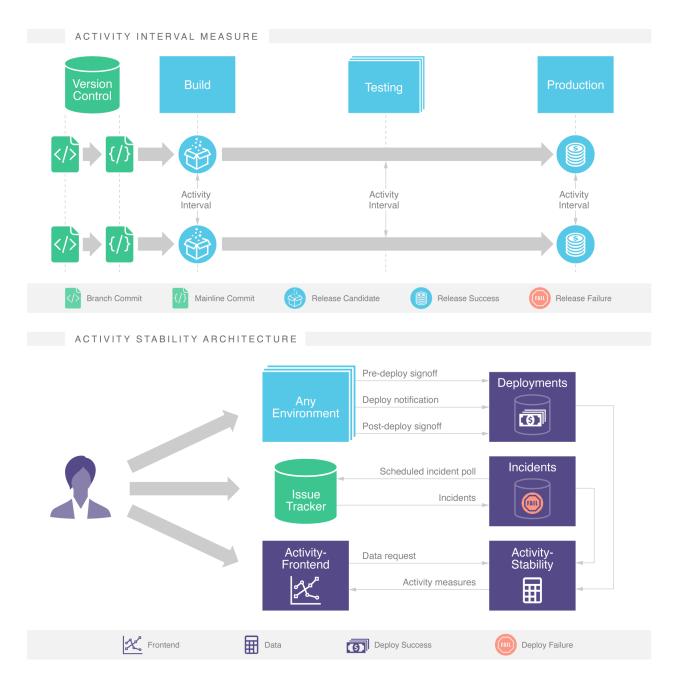
8. Making Improvements

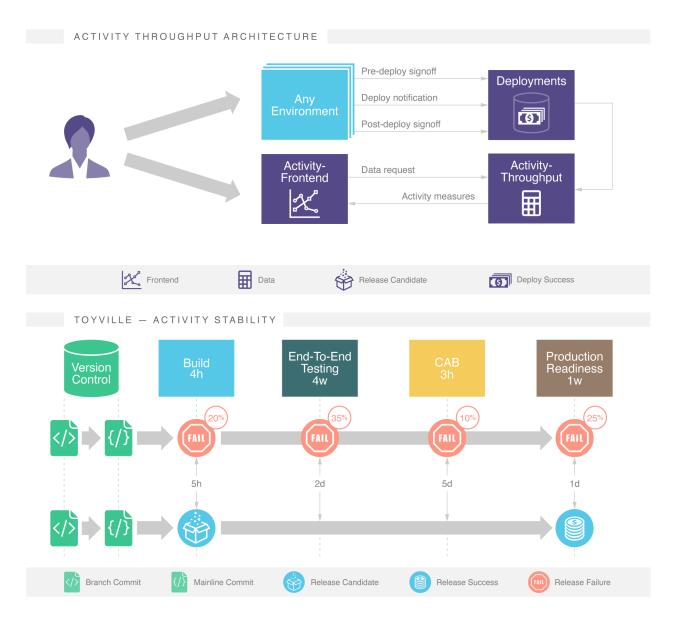


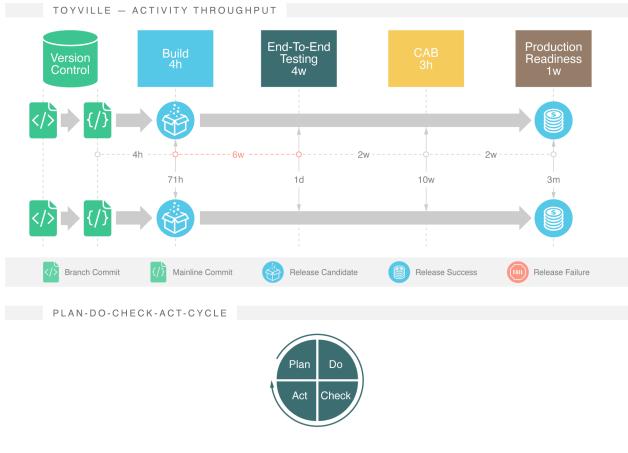


Time









TOYVILLE - ACTIVITY STABILITY AFTER FIRST IMPROVEMENT CYCLE

